## **Vertical Integration at OEMs**A brief history

# Mass production standardizes components

Suppliers to sell some of the same components to several OEM's

## Tier One suppliers amortize costs over higher volume

Enabling innovation at lower cost for the large suppliers

### Tier one suppliers consolidate

Organize into few large often with more focus on specific functional areas of the vehicle architectures

#### Software factory trend

Applies to suppliers as much as OEM's

1900's

2000's

2010's

2020's

2030...

## **OEM's began hand making everything**

The vast majority of components were hand crafted for each car

# OEM's maintain some vertical integration

Control of innovative new technologies ensure advantage

#### OEM's optimize for cost

Many spin out or sell off in house ECU and other component units, leverage components as commodities

#### **OEM's consolidate**

Traditional OEM's reorganize into larger groups

### Startup OEMs emerge

Make or buy decisions evolve as they grow

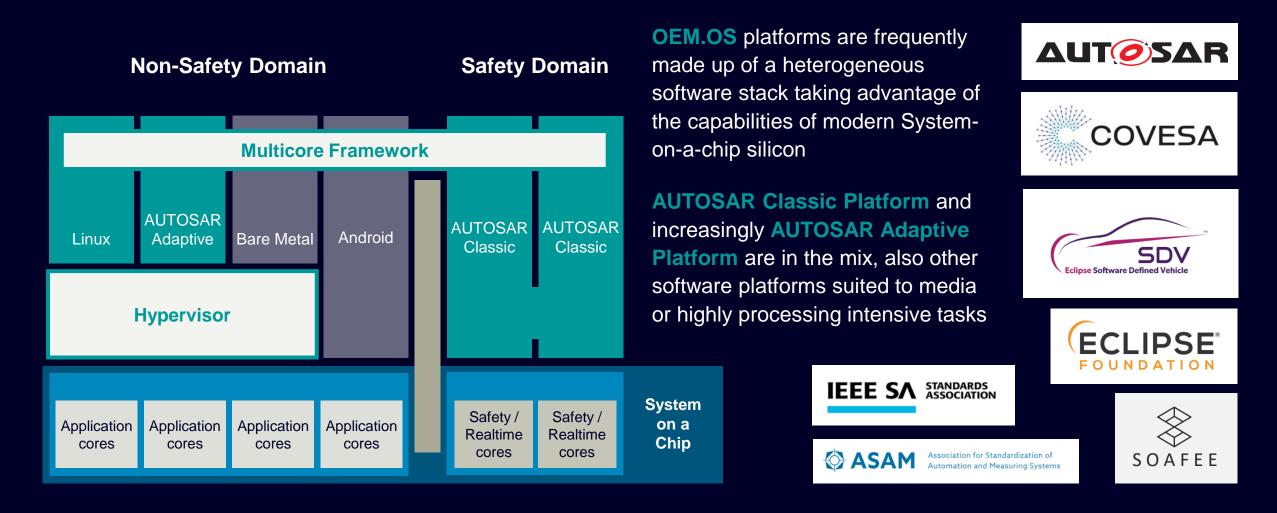
# Software integration as a competitive advantage?

Software platforms, OEM.OS, mix middleware together making effective integration critical to product launch and maintenance



#### **OEM.OS** and software platforms

Heterogenous silicon, software and industry collaboration



#### **Capital and Rhapsody for E/E systems development**

